



Huachenbio — Your Professional Choice

苏州华辰生物科技有限公司

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for Inquiries

- Gelatin Component with Flexible Porous Structure Design
- Particle Size Ranging from 200 to 350 μm
- All Raw Materials Are Sourced from GMP-Grade Production for Pharmaceutical Excipients
- It has undergone irradiation sterilization and can be used directly
- Suitable for Various Adherent Cells



3D StarPore®Max 第二代Max微载体

3D StarPore gelatin dissolvable porous microcarrier for cell culture

Advantages of Microcarrier Culture

Enhancing Production Capacity: The microcarrier system provides an extremely high culture surface area-to-volume ratio, enabling high cell yields without relying on large-capacity equipment or cumbersome methods. Compared with other types of monolayer culture, microcarrier culture requires considerably less space to produce a certain quantity of cells or cell products.

Protecting Cells Against Physical and Chemical Stresses: Macroporous microcarriers can protect cells from the impact of stirrers, especially during large-scale culture. Thanks to this protective effect, it is also feasible to use pure oxygen microbubbles for sparging aeration.

Reducing Medium Requirements: The reduced demand for medium translates to significant savings in cell culture costs.

Lowering Labor Requirements: Since a large number of cells can be cultured in a small volume, microcarrier culture requires smaller culture vessels. Separating cells from the culture medium is straightforward: stop stirring, allow the microcarriers with adherent cells to settle by gravity, and then remove the supernatant.

Reducing the Risk of Contamination: Microcarrier culture decreases the number of handling steps, thereby greatly lowering the risk of contamination.

Eight Features of Huachen Bio 3D StarPore® Microcarriers

01

The 3D StarPore® Microcarrier is an independently developed product by Huachen Bio, specifically designed for high-yield suspension culture of various animal cells (such as mesenchymal stem cells, 293 cells, and Vero cells) with culture volumes ranging from several milliliters to hundreds of liters. It possesses excellent surface properties and optical properties, and has a specific gravity slightly higher than that of water.

02

The **flexible porous** structure of the **gelatin component** allows cells to grow in the microcarriers, enabling natural coordination and binding with various cells, and facilitating easy cell attachment, growth, and harvesting.

03

The microcarriers feature a **continuously porous structure**, which protects cells from shear stress damage and allows cells to create a microenvironment.

04

With a particle size ranging from **200 to 350 μm** and a **rounded morphology**, it is more suitable for the adhesion and expansion of adherent cells.

05

It allows for **gentle digestion** and can be completely dissolved in digestive solution. Digestion can be completed within **30 minutes**, facilitating the harvesting of final cell preparations, with a viable cell recovery rate of up to 98%.

06

All raw materials are sourced from **pharmaceutical excipients** and produced in accordance with **GMP standards**.

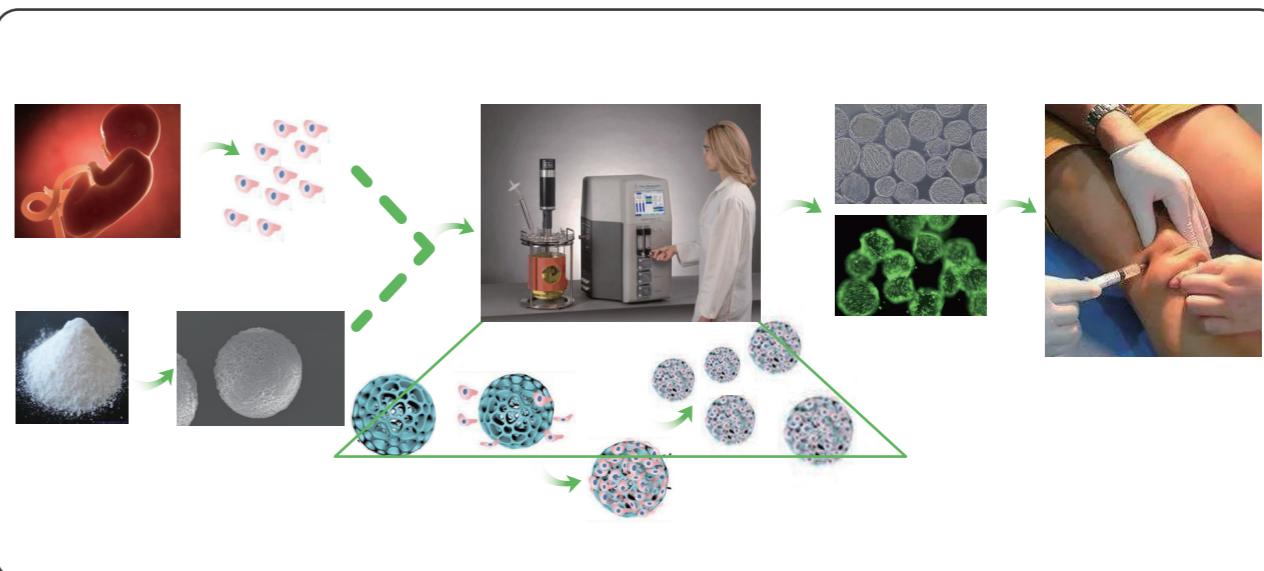
07

It is suitable for large-scale suspension culture systems of various adherent cells, such as mesenchymal stem cells, 293 cells, and Vero cells.

08

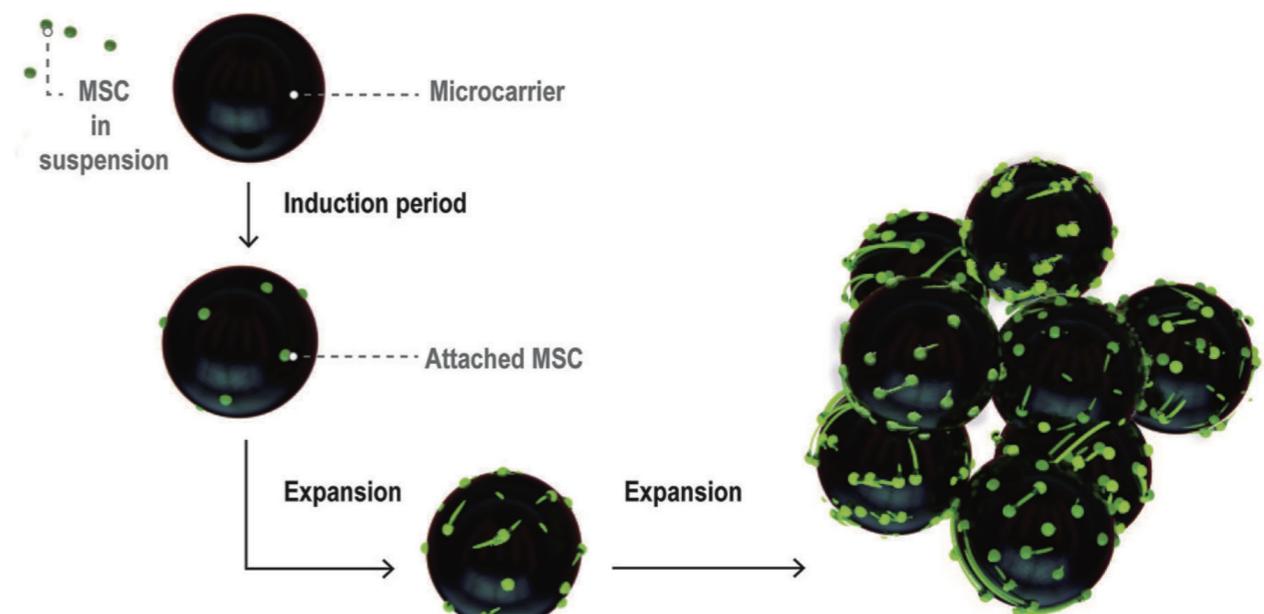
Its optimized surface characteristics are suitable for effective cell adhesion and spreading; the optimized size, density, and macroporosity facilitate uniform suspension and enable excellent growth and high yield of various cells.

Microsphere Material & Stem Cell Flow Chart

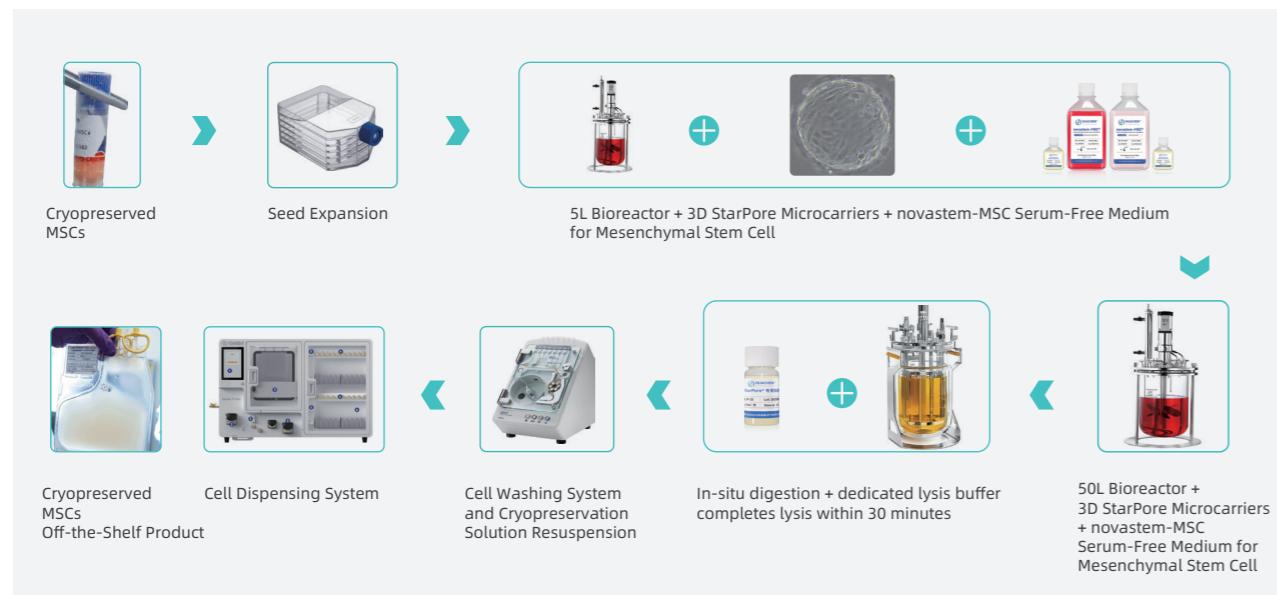


Adhesion and Proliferation of MSCs on Microcarriers

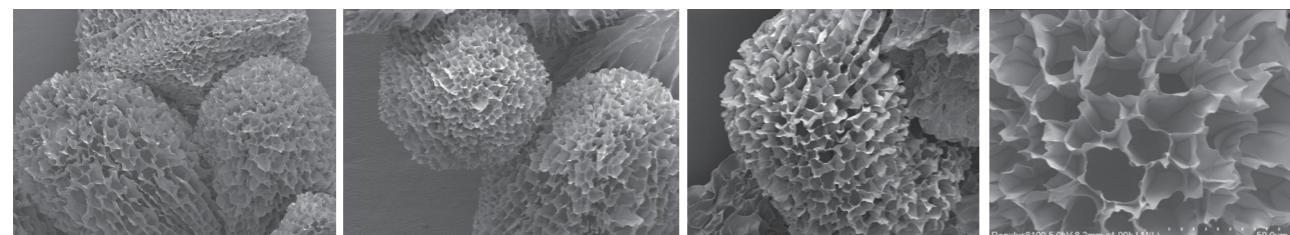
MSCs on microcarriers expand over time in a bioreactor: initially, MSCs attach with a low coverage rate in a rounded morphology, then flatten and spread, followed by entering the growth phase and expanding to cover a large portion of the microcarrier surface area.



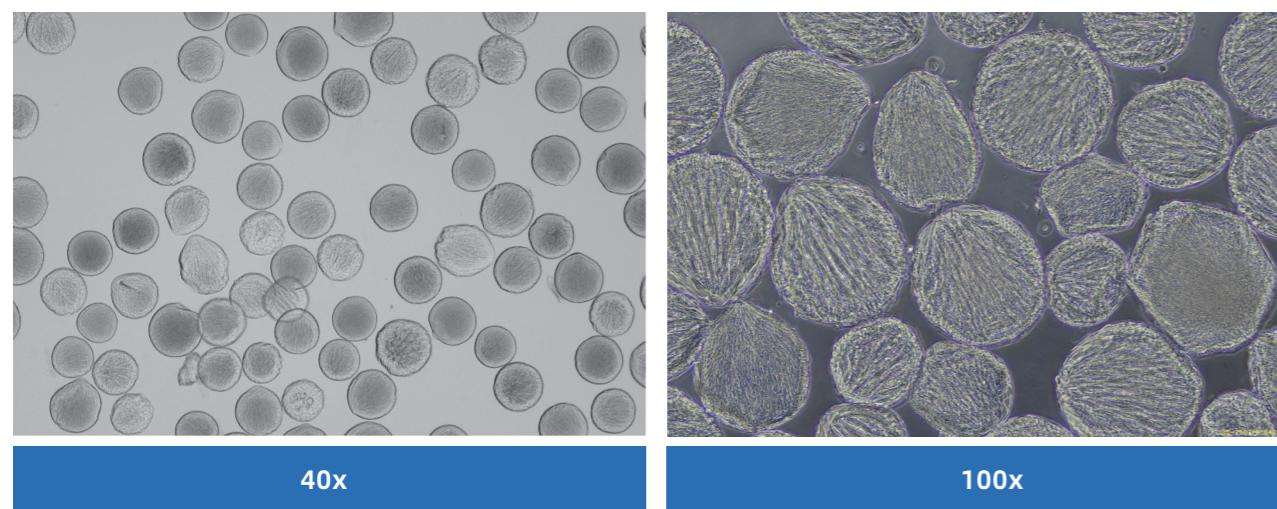
Large-Scale Stem Cell Culture Process Flow



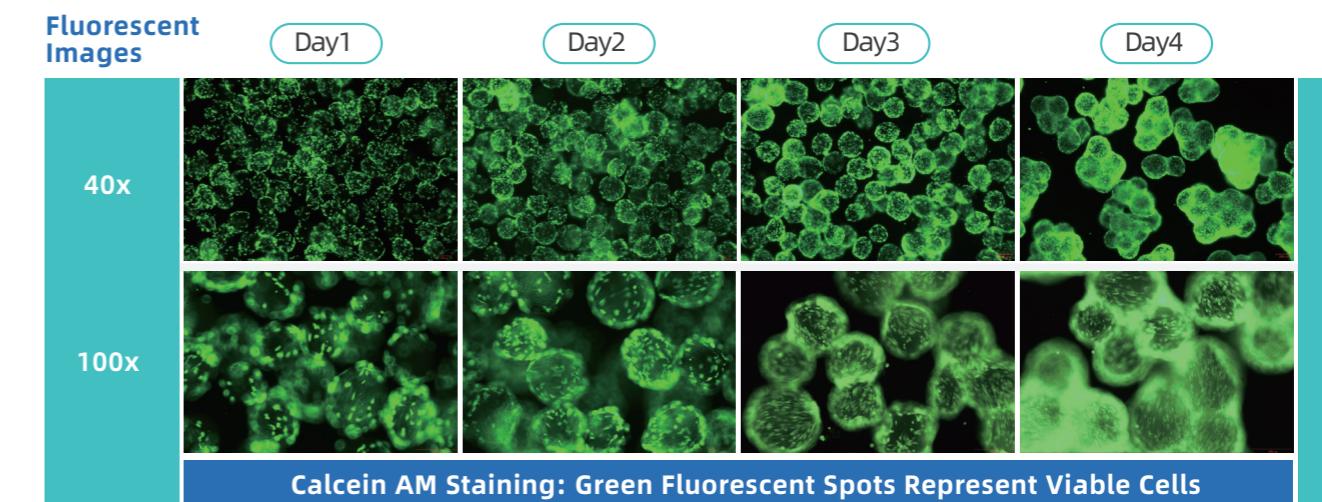
SEM Electron Micrographs of Max Microcarriers



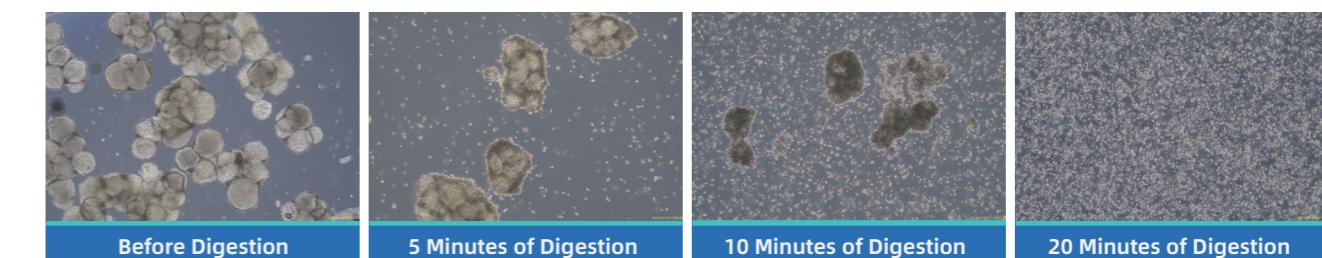
Morphology of Microcarriers After Hydration



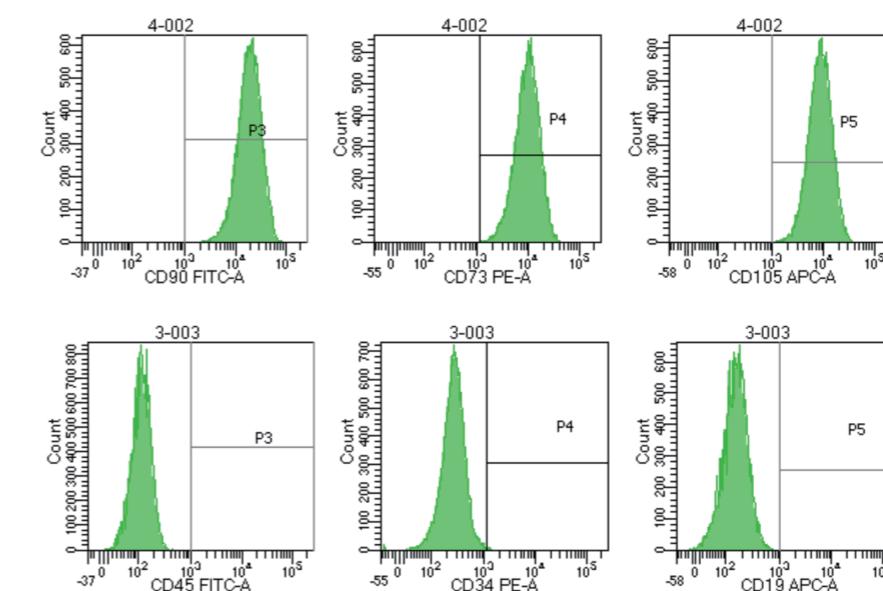
Micrographs of Mesenchymal Stem Cells Cultured on 3D StarPore Microcarriers



Digestion of Cells on Microcarriers: Complete Digestion with Dedicated Digestive Enzymes Within 30 Minutes



Surface Marker Detection for 3D StarPore Microcarrier Cell Culture



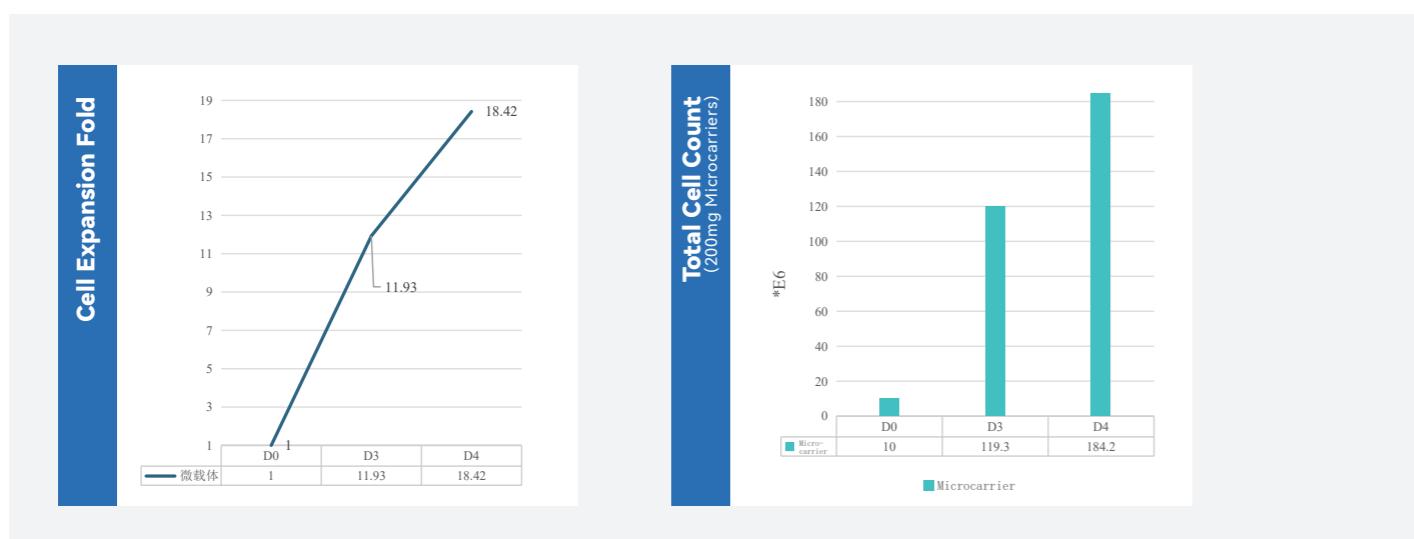
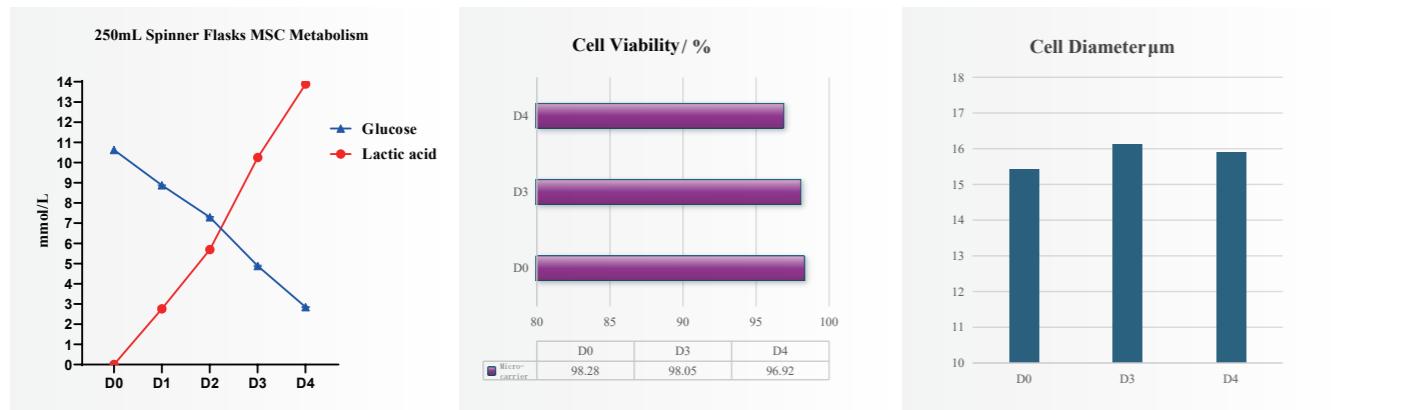
Culture Parameters for Mesenchymal Stem Cells in 250mL Spinner Flasks

| Batch Test | Bioreactor | Microcarrier Quantity | Cell Seeding Quantity | Vd0 | Vd1 | Vd2 | Total V | Seeding Quantity | Final Seeding Amount of Microcarriers | Medium Feeding and Replacement | Remark |
|-------------|------------|-----------------------|-----------------------|------|-------|-------|---------|------------------|---------------------------------------|--------------------------------|------------------------|
| WZT20250608 | 0.25L | 0.2g | 1E7 | 0.1L | 0.05L | 0.05L | 0.2L | 5E7/g | 1.0g/L | Yes | Medium Change on Day 3 |

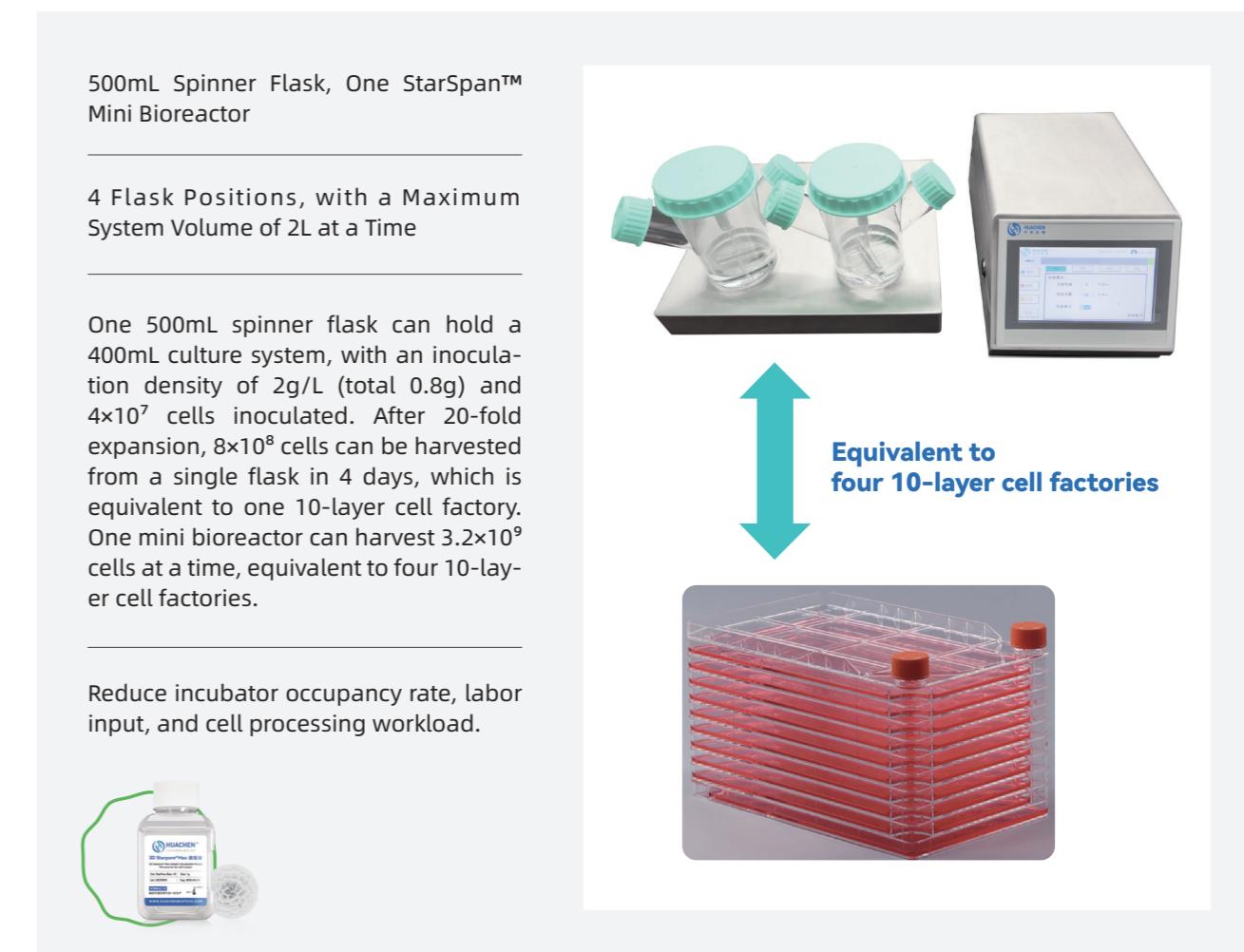
Culture Process for 250mL Spinner Flasks:

| | | | |
|----|---|----|--|
| D0 | Inoculate fresh MSC cells with a volume of 100ml, following the "rotation-stop" cycle: 55rpm for 5 minutes - stop for 25 minutes, for approximately 24 hours. | D2 | Add 50ml of medium, totaling 200ml, and switch to constant speed culture at 75 rpm. |
| D1 | Add 50ml of medium, totaling 150ml, and switch to constant speed culture at 65rpm. | D3 | Take a sample for cell counting, then switch to constant speed culture at 80rpm; or harvest all cells. |
| | | D4 | Take a sample for cell counting, harvest all cells. |

Cell Harvest Data Chart



3D StarPore®Max Large Health Spinner Flask System



3D StarPore®Max Large-Scale Production of Stem Cell Drugs



D4 Transfer from Primary Tank to Secondary Tank

400-fold Expansion



Expansion Protocol for 40 Billion Stem Cells in Secondary Tank

5L bioreactor: 1g/L (2L culture volume), inoculation of 1×10^8 cells per 2g microcarriers, 20-fold expansion on day 4, harvest of 2×10^9 cells

50L secondary bioreactor: 1g/L (40L culture volume), inoculation of 2×10^9 cells, 20-fold expansion on day 4, harvest of 4×10^{10} cells

Expansion Protocol for 160 billion Stem Cells in Secondary Tank

10L bioreactor: 1g/L (8L reaction volume), inoculation of 4×10^8 cells per 8g microcarriers, 20-fold expansion on day 4, harvest of 8×10^9 cells

200L secondary bioreactor: 1g/L (160L reaction volume), inoculation of 8×10^9 cells, 20-fold expansion on day 4, harvest of 1.6×10^{11} cells

- 适合于原代细胞分离和传代
- 兼容各种类型的间充质干细胞，如脐带血、脂肪组织、骨髓、羊膜膜、毛囊和牙髓衍生的间充质干细胞
- 无血清，不含任何动物来源的成分，抗生素-free，稳定性能，批次间一致性好
- 高扩增率，单代扩增倍数超过20倍
- 细胞产量：T175瓶：>2×10⁷细胞；10层细胞工厂：8-10×10⁸细胞
- 细胞直径：14-15 μm，小于市场上类似产品的直径
- GMP级别，使用注射用水（WFI）配制，内毒素<0.1 EU/ml
- 独立的R&D和生产系统，稳定的供应，高成本效益



novastem-MSC®
间充质干细胞无血清培养基
Serum-Free Medium For Mesenchymal Stem Cell

- 无血清，血小板裂解液-free
- 动物来源成分-free
- 人源成分-free，含重组人血清白蛋白（rHSA）
- 化学定义，批次间一致性好
- 高效率，支持原代和传代培养
- 在GMP标准下生产，支持药物注册
- 高品质，内毒素<0.1 EU/ml



StarMedium®
新一代间充质干细胞化学成分限定培养基
Chemically Defined Medium For Mesenchymal Stem cell



- 高扩增倍数：>100,000-fold expansion by Day 28
- 高细胞数量：约200亿细胞 by Day 21
- 高纯度：>98% CD3⁺CD56⁻ (High-Efficiency Version), >90% CD3⁺CD56⁻ (Enhanced Version), and >90% CD16⁺CD56⁻
- 高细胞活力：>90%活力
- 异种使用：CD3⁺细胞<1%，满足异种应用要求
- 低成本：NK细胞生产成本是1/3到1/5原始成本
- 纯度因子：饲养-free，GMP制造，有DMF文件号



hyperClone® NK KIT
人NK细胞高效扩增试剂盒
hyperClone Human NK Activation/Expansion Cocktail

- 胶原基质成分，具有灵活的多孔结构设计
- 颗粒尺寸范围从200 μm到350 μm
- 所有原材料来自符合GMP标准的药用辅料
- 辐照灭菌，直接使用
- 适用于各种贴壁细胞



3D StarPore® Max
第二代Max微载体
3D StarPore gelatin dissolvable porous microcarrier for cell culture



Suzhou Huachen Biotechnology Co., Ltd.

It is an enterprise focusing on end-to-end solutions in the field of cell and gene therapy. It is committed to providing high-quality products and services for the biopharmaceutical industry, serving scientists worldwide engaged in research on stem cells, immunology, cancer, regenerative medicine, and cell therapy, and striving to become a trusted and respected partner of global customers.

Products cover

stem cell serum-free media, stem cell chemically defined media, NK cell high-efficiency activation and expansion kits, 3DStarPore microcarriers, T cell media, $\gamma\delta$ T cell kits, hematopoietic stem cell media, ES media, iPSC media, cryopreservation solutions, as well as cell culture and detection instruments, auxiliary products, and educational resources.

Huachen Biot is committed to becoming a leading supplier in the cell therapy field. Through continuous technological innovation and high-quality services, it promotes the development of the biopharmaceutical industry and contributes to the cause of human health.



VISION

Becoming a trusted and respected partner of global customers

MISSION

Assisting global life science laboratories and pushing the boundaries of scientific research and discovery

COMPETITIVENESS



High-quality
Products



Professional
R&D team



global
supply chain



certification
and compliance



continuous
investment in R&D



Innovation-driven